



# AUTOMOTIVE SPARE PARTS INVENTORY SUPPORT

**Case Study:** Industrial – Filtration System Manufacturer

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## Case Study: Industrial – Filtration System Manufacturer

A leading global supplier of original parts for the automotive industry, with over 40 years' experience required the support of RGIS. It has a presence in 23 countries on four continents, with 40 manufacturing sites. The manufacturer designs, develops and produces filtration systems and flexible suspension components as well as air management and engine cooling systems.



### REQUIREMENT

The filtration system manufacturer needed support with an in-house inventory count, and recommendations for improvements due to previous failed internal counts, so required RGIS to provide the following:

- **Experience** within the automotive industry
- **Support** the internal teams
- **Recommendations** on processes and procedures
- **Inventory** to completed across entire plant including deposits and production



### SOLUTION

The filtration system manufacturer partnered with RGIS to complete the **in-house inventory support project**, and provided the following:

- Scheduled a team of **50 experienced RGIS auditors** for three days
- **Training for all RGIS auditors** in the manufacturer's inventory methodology
- The customer completed a pre-inventory prior to the start of the count
- **All stock was counted**, supporting the in-house team on day one
- Day two and three were spent **checking variances** between the system and the stock count



### RESULTS

The filtration system manufacturer found by outsourcing the **in-house inventory support project** to RGIS, the following results were achieved:

- A total of **56,000 items were counted**
- Recommendations were made on how to **improve existing internal process to enhance accuracy and save time**
- Stock count was **completed on time**



By partnering with RGIS, the filtration system manufacturer found that **recommendations made by RGIS** during the stock count **improved quality and saved time** compared to previous internal counts



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RGIS\_CS\_0130\_01

#### Warehouse Audit



#### Experienced Team



#### Collaborative Approach



#### Improved Processes



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